

#### **International Animal Health Products Pty Ltd**

Chemwatch: **36-7562** Version No: **6.1** 

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

#### Chemwatch Hazard Alert Code: 1

Issue Date: **01/11/2019**Print Date: **13/10/2021**S.GHS.AUS.EN

#### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### **Product Identifier**

Product name	Keymix Boar & Sow
Chemical Name	Not Applicable
Synonyms	Boar & Sow
Chemical formula	Not Applicable
Other means of identification	Not Available

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Vitamin and mineral supplement premix for addition to pig breeder feeds. Add to pig breeder feeds with balanced levels of protein, calcium, energy and phosphate.

#### Details of the supplier of the safety data sheet

Registered company name	nternational Animal Health Products Pty Ltd	
Address	18 Healey Circuit Huntingwood NSW 2148 Australia	
Telephone	+61 2 9672 7944	
Fax	+61 2 9672 7988	
Website	www.iahp.com.au	
Email	info@iahp.com.au	

#### **Emergency telephone number**

Association / Organisation	Australian Poison Information Centre	
Emergency telephone numbers	13 11 26 (24 Hours)	
Other emergency telephone numbers	New Zealand: National Poisons Centre 0800 764 766 (24 hours)	

#### **SECTION 2 Hazards identification**

#### Classification of the substance or mixture

#### HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S6
Classification [1]	Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 1, Carcinogenicity Category 1A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Hazardous to the Aquatic Environment Acute Hazard Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 3, Acute Toxicity (Oral) Category 4

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Legend:

1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

#### Label elements

Hazard pictogram(s)







Signal word

Danger

#### Hazard statement(s)

H315	Causes skin irritation.
H318	Causes serious eye damage.
H350	May cause cancer.
H335	May cause respiratory irritation.
H401	Toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.
H302	Harmful if swallowed.

#### Supplementary statement(s)

Not Applicable

#### Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P261	Avoid breathing dust/fumes.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.

#### Precautionary statement(s) Response

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
F exposed or concerned: Get medical advice/ attention.	
mmediately call a POISON CENTER/doctor/physician/first aider.	
SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.	
ON SKIN: Wash with plenty of water and soap.	
IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
Rinse mouth.	
If skin irritation occurs: Get medical advice/attention.	
Take off contaminated clothing and wash it before reuse.	

#### Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

#### Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

#### **SECTION 3 Composition / information on ingredients**

#### Substances

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See section below for composition of Mixtures

#### **Mixtures**

CAS No	%[weight] Name		
471-34-1	30-60	<u>calcium carbonate</u>	
17375-41-6	10-30	ferrous sulfate monohydrate	
1314-13-2	1-10	zinc oxide	
590-46-5	1-10	betaine hydrochloride	
1344-43-0	<5	manganous oxide	
58-95-7	<5	<5 <u>D-alpha-tocopherol acetate</u>	
7758-98-7	<5	<5 <u>copper sulfate</u>	
Not Available	balance Ingredients determined not to be hazardous		
Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available			

#### **SECTION 4 First aid measures**

Description	of firet	aid i	MASSIIFAS

Eye Contact	If this product comes in contact with the eyes:  Immediately hold eyelids apart and flush the eye continuously with running water.  Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.  Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.  Transport to hospital or doctor without delay.  Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs:  Immediately remove all contaminated clothing, including footwear.  Flush skin and hair with running water (and soap if available).  Seek medical attention in event of irritation.
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> </ul>
Ingestion	<ul> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Seek medical advice.</li> </ul>

#### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to iron and its derivatives:

- Always treat symptoms rather than history.
- In general, however, toxic doses exceed 20 mg/kg of ingested material (as elemental iron) with lethal doses exceeding 180 mg/kg.
- ▶ Control of iron stores depend on variation in absorption rather than excretion. Absorption occurs through aspiration, ingestion and burned skin.
- Hepatic damage may progress to failure with hypoprothrombinaemia and hypoglycaemia. Hepatorenal syndrome may occur.
- Iron intoxication may also result in decreased cardiac output and increased cardiac pooling which subsequently produces hypotension.
- Serum iron should be analysed in symptomatic patients. Serum iron levels (2-4 hrs post-ingestion) greater that 100 ug/dL indicate poisoning with levels, in excess of 350 ug/dL, being potentially serious. Emesis or lavage (for obtunded patients with no gag reflex) are the usual means of decontamination.
- ▶ Activated charcoal does not effectively bind iron.
- Catharsis (using sodium sulfate or magnesium sulfate) may only be used if the patient already has diarrhoea.
- Deferoxamine is a specific chelator of ferric (3+) iron and is currently the antidote of choice. It should be administered parenterally. [Ellenhorn and Barceloux: Medical Toxicology]

#### **SECTION 5 Firefighting measures**

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#### **Extinguishing media**

- ▶ There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

#### Special hazards arising from the substrate or mixture

Fire Incompatibility

 Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

#### Advice for firefighters

#### **+** [

Fire Fighting

- Alert Fire Brigade and tell them location and nature of hazard.
- Wear breathing apparatus plus protective gloves in the event of a fire.
- ▶ Prevent, by any means available, spillage from entering drains or water courses.
- Use fire fighting procedures suitable for surrounding area.
- ▶ DO NOT approach containers suspected to be hot.
- ▶ Cool fire exposed containers with water spray from a protected location.
- If safe to do so, remove containers from path of fire.
- Equipment should be thoroughly decontaminated after use.
- Solid which exhibits difficult combustion or is difficult to ignite.
- Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion.
- Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited; once initiated larger particles up to 1400 microns diameter will contribute to the propagation of an explosion.
- A dust explosion may release large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people.
- Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type.
- Dry dust can also be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport.
- ▶ Build-up of electrostatic charge may be prevented by bonding and grounding.
- Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting.
- ▶ All movable parts coming in contact with this material should have a speed of less than 1-metre/sec.

Decomposition may produce toxic fumes of:

carbon monoxide (CO)

carbon dioxide (CO2)

sulfur oxides (SOx)

metal oxides

other pyrolysis products typical of burning organic material.

May emit poisonous fumes

May emit corrosive fumes.

Heating calcium carbonate at high temperatures (825 C.) causes decomposition, releases carbon dioxide gas and leaves a residue of alkaline lime

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Fire/Explosion Hazard

Not Applicable

#### **SECTION 6 Accidental release measures**

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### **Environmental precautions**

See section 12

#### Methods and material for containment and cleaning up

## Minor Spills

- Remove all ignition sources.
- Clean up all spills immediately.
- Avoid contact with skin and eyes.
- ▶ Control personal contact with the substance, by using protective equipment.
- Use dry clean up procedures and avoid generating dust.
- Place in a suitable, labelled container for waste disposal.

#### Major Spills

#### Moderate hazard.

- ► CAUTION: Advise personnel in area.
- Alert Emergency Services and tell them location and nature of hazard.
- ▶ Control personal contact by wearing protective clothing.

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- ▶ Prevent, by any means available, spillage from entering drains or water courses.
- Recover product wherever possible.
- IF DRY: Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. IF WET: Vacuum/shovel up and place in labelled containers for disposal.
- ALWAYS: Wash area down with large amounts of water and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

#### **SECTION 7 Handling and storage**

#### Precautions for safe handling

- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- ▶ DO NOT allow material to contact humans, exposed food or food utensils.
- Avoid contact with incompatible materials.
- ▶ When handling, **DO NOT** eat, drink or smoke.
- Keep containers securely sealed when not in use.
- Avoid physical damage to containers.
- Always wash hands with soap and water after handling.
- ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.
- Use good occupational work practice.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
- Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained
- Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions)
- Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
- Safe handling F
- Establish good housekeeping practices.
   Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
  - Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.
  - ▶ Do not use air hoses for cleaning.
  - Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used.
  - Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition.
  - Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance.
  - ▶ Do not empty directly into flammable solvents or in the presence of flammable vapors.
  - The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.

Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source.

- Do NOT cut, drill, grind or weld such containers.
- In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.
- Store in original containers.
- ▶ Keep containers securely sealed.
- ▶ Store in a cool, dry area protected from environmental extremes.
- Store away from incompatible materials and foodstuff containers.
- ▶ Protect containers against physical damage and check regularly for leaks.
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

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#### For major quantities:

- Consider storage in bunded areas ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).
- Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

#### Conditions for safe storage, including any incompatibilities

#### Suitable container

Multi-walled paper bag with plastic liner.

Multi-wall paper container NOTE: Bags should be stacked, blocked, interlocked, and limited in height so that they are stable and

Continued...

#### Other information

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	secure against sliding or collapse.
Storage incompatibility	Calcium carbonate:  It is incompatible with acids, ammonium salts, fluorine, germanium, lead diacetate, magnesium, mercurous chloride, silicon, silver nitrate, titanium.  Contact with acid generates carbon dioxide gas, which may pressurise and then rupture closed containers  Avoid strong acids, acid chlorides, acid anhydrides and chloroformates.  Avoid strong bases.  Avoid reaction with oxidising agents

#### **SECTION 8 Exposure controls / personal protection**

#### **Control parameters**

#### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	calcium carbonate	Calcium carbonate	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	ferrous sulfate monohydrate	Iron salts, soluble (as Fe)	1 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	zinc oxide	Zinc oxide (fume)	5 mg/m3	10 mg/m3	Not Available	Not Available
Australia Exposure Standards	zinc oxide	Zinc oxide (dust)	10 mg/m3	Not Available	Not Available	(a) This value is for inhalable dust containing no asbestos and < 1% crystalline silica.
Australia Exposure Standards	manganous oxide	Manganese, dust & compounds (as Mn)	1 mg/m3	Not Available	Not Available	Not Available

#### Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
calcium carbonate	45 mg/m3	210 mg/m3	1,300 mg/m3
zinc oxide	10 mg/m3	15 mg/m3	2,500 mg/m3
manganous oxide	3.9 mg/m3	6.5 mg/m3	39 mg/m3
copper sulfate	7.5 mg/m3	9.9 mg/m3	59 mg/m3

Ingredient	Original IDLH	Revised IDLH
calcium carbonate	Not Available	Not Available
ferrous sulfate monohydrate	Not Available	Not Available
zinc oxide	500 mg/m3	Not Available
betaine hydrochloride	Not Available	Not Available
manganous oxide	500 mg/m3	Not Available
D-alpha-tocopherol acetate	Not Available	Not Available
copper sulfate	Not Available	Not Available

#### Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
betaine hydrochloride	Е	≤ 0.01 mg/m³
copper sulfate	E	≤ 0.01 mg/m³
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

#### **Exposure controls**

Appropriate engineering
controls

None required when handling small quantities.

#### OTHERWISE:

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

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The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.

An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

#### Personal protection









No special equipment for minor exposure i.e. when handling small quantities.

#### OTHERWISE:

Safety glasses with side shields.

#### Eye and face protection

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

## Skin protection See Hand protection below No special equipment needed when handling small quantities. OTHERWISE: Wear chemical protective gloves, e.g. PVC.

See Other protection below

Body protection

No special equipment needed when handling small quantities.

#### Other protection

#### OTHERWISE:

## Overalls.Barrier cream.

#### ► Eyewash unit.

### Respiratory protection

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Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AB-AUS P2	-	AB-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AB-AUS / Class 1 P2	-
up to 100 x ES	-	AB-2 P2	AB-PAPR-2 P2 ^

#### ^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- · Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- · Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- · Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- · Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- · Try to avoid creating dust conditions.

#### **SECTION 9 Physical and chemical properties**

#### Information on basic physical and chemical properties

Appearance	Pale pink fine powder with characteristic odour; does not mix with water. Bulk density: 1.00 - 1.3 g/mL		
Physical state	Divided Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (%)	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

#### **SECTION 10 Stability and reactivity**

Reactivity	See section 7	
Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>	
Possibility of hazardous reactions	See section 7	

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Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

#### **SECTION 11 Toxicological information**

#### Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.  Inhalation of dusts, generated by the material during the course of normal handling, may be damaging to the health of the individual.  Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.  If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.  Open cuts, abraded or irritated skin should not be exposed to this material
Eye	If applied to the eyes, this material causes severe eye damage.
Chronic	Studies show that inhaling this substance for over a long period (e.g. in an occupational setting) may increase the risk of cancer. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.  Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.  There is some evidence that inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.  Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5 micron penetrating and remaining in the lung.  There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

TOXICITY	IRRITATION
Not Available	Not Available
TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit): 0.75 mg/24h - SEVERE
Inhalation(Rat) LC50; >3 mg/l4h <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup>	Skin (rabbit): 500 mg/24h-moderate
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
TOXICITY	IRRITATION
Oral(Rat) LD50; 319 mg/kg <sup>[2]</sup>	Not Available
TOXICITY	IRRITATION
dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Eye (rabbit) : 500 mg/24 h - mild
Inhalation(Rat) LC50; >1.79 mg/l4h <sup>[1]</sup>	Eye: no adverse effect observed (not irritating) <sup>[1]</sup>
Oral(Rat) LD50; >5000 mg/kg <sup>[1]</sup>	Skin (rabbit) : 500 mg/24 h- mild
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
TOXICITY	IRRITATION
Oral(Rat) LD50; >11148 mg/kg <sup>[1]</sup>	Eye: adverse effect observed (irreversible damage) <sup>[1]</sup>
	Skin: no adverse effect observed (not irritating) <sup>[1]</sup>
TOXICITY	IRRITATION
Inhalation(Rat) LC50; >5.35 mg/l4h <sup>[1]</sup>	Not Available
	TOXICITY  dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup> Inhalation(Rat) LC50; >3 mg/l4h <sup>[1]</sup> Oral(Rat) LD50; >2000 mg/kg <sup>[1]</sup> TOXICITY  Oral(Rat) LD50; 319 mg/kg <sup>[2]</sup> TOXICITY  dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup> Inhalation(Rat) LC50; >1.79 mg/l4h <sup>[1]</sup> Oral(Rat) LD50; >5000 mg/kg <sup>[1]</sup> TOXICITY  Oral(Rat) LD50; >11148 mg/kg <sup>[1]</sup>

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Keymix	Boar	&	Sow	
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	TOXICITY	IRRITATION	
D-alpha-tocopherol acetate	Oral(Mouse) LD50; 5000 mg/kg <sup>[2]</sup>	Eye (rabbit): non-irritating *	
		Skin (rabbit): non-irritating *	
	TOXICITY	IRRITATION	
copper sulfate	dermal (rat) LD50: >2000 mg/kg <sup>[1]</sup>	Not Available	
	Oral(Rat) LD50; 481 mg/kg <sup>[1]</sup>		
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS.		
	Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		

#### **CALCIUM CARBONATE**

No evidence of carcinogenic properties. No evidence of mutagenic or teratogenic effects.

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

## FERROUS SULFATE MONOHYDRATE

as CAS RN 7720-78-7 ferrous sulfate

No significant acute toxicological data identified in literature search.

For acid mists, aerosols, vapours

negative.

Test results suggest that eukaryotic cells are susceptible to genetic damage when the pH falls to about 6.5. Cells from the respiratory tract have not been examined in this respect. Mucous secretion may protect the cells of the airway from direct exposure to inhaled acidic mists (which also protects the stomach lining from the hydrochloric acid secreted there). The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function. Amphoteric surfactants are easily absorbed in the gut and partly excreted unchanged in the faeces. It has not been shown to accumulate in the body. Concentrated betaines are expected to irritate the skin and eyes, but dilute solutions only irritate the

eyes.

No evidence of delayed contact hypersensitivity was found in animal testing. Tests for mutation-causing potential have proved

For alkyltrimethylammonium chloride (ATMAC)

Most undiluted cationic surfactants satisfy the criteria for classification as Harmful (Xn) with R22 and as Irritant (Xi) for skin and eyes with R38 and R41. In addition, certain surfactants will satisfy the criteria for classification as Corrosive with R34 in addition to the acute toxicity.

According to Centre Europeen des Agents de Surface et de leurs Intermediaires Organiques (CESIO), C8-18 alkyltrimethylammonium chloride (ATMAC) (i.e., lauryl, coco, soya, and tallow) are classified as Corrosive (C) with the risk phrases R22 (Harmful if swallowed) and R34 (Causes burns). C16 ATMAC is classified as Harmful (Xn) with the risk phrases R22 (Harmful if swallowed), R38 (Irritating to skin), and R41 (Risk of serious damage to eyes). C20-22 ATMAC are classified as Irritant (Xi) with R36/38 (Irritating to eyes and skin).

## BETAINE HYDROCHLORIDE

Acute toxicity: ATMAB (the bromide) is poorly absorbed through the skin or the digestive tract. Acute oral toxicity of alkyltrimethylammonium salts is somewhat higher than the toxicity of anionic and nonionic surfactants. This may be due to the strongly irritating effect which cationic surfactants have on the mucous membrane of the gastrointestinal tract. Cationic surfactants are generally about 10 times more toxic when given through a vein, compared to being given by mouth. Skin and eye irritation: Skin irritation depends on surfactant concentration. Concentrations above 1% generally cause pronounced irritation. Cationic surfactants are the most irritating surfactants to the eye.

Many proteins in the skin are considerably more resistant to the denaturing effects of cationic surfactants compared to those of anionic surfactants. In contrast to the irreversible denaturing effect of sodium dodecyl sulfate, the adverse effects of some cationic surfactants on proteins may be reversible.

Sensitisation: A repeated patch test performed on human volunteers did not show sensitization.

Sub-chronic toxicity: Animal testing over the long term resulted in no affects, except for reduced body weight at very high doses. Reproductive toxicity: Animal testing showed no effects toxic to the embryo or causing birth defects. Mild effects on the embryo were seen only at levels which were toxic to the mother.

 ${\it Mutation-causing potential: Animal testing showed no mutation-causing potential for C16 and C18 ATMAC.}$ 

For quaternary ammonium compounds (QACs): Quaternary ammonium compounds (QACs) are cationic surfactants. They are in general more toxic than anionic and non-ionic surfactants. Because they can dissolve phospholipids and cholesterol in lipid membranes, QACs affect cell permeability which may lead to cell death. Further, QACs denature proteins as cationic materials precipitate protein and are accompanied by generalized tissue irritation.

It has been suggested that the experimentally determined decrease in the acute toxicity of QAs with chain length above C16 is due to decreased water solubility. In general it appears that QACs with single long-chain alkyl groups are more toxic and irritating than those with two such substitutions.

Animal testing shows that straight chain aliphathic QACs may cause lung tissue to release histamine. QACs may also show curare-like properties, causing limb paralysis and even life-threatening paralysis of the muscles of breathing, if they are injected. This paralysis seems to be transient.

From human testing, it is concluded that all the compounds investigated to date show similar toxicological properties.

#### **MANGANOUS OXIDE**

No data of toxicological significance identified in literature search.

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## D-ALPHA-TOCOPHEROL ACETATE

alpha-Tocopherol was non-mutagenic and non-carcinogenic, and the results of reproduction/ teratology studies did not indicate that alpha-tocopherol had adverse effects on reproductive function. However, in a long-term study in rats, a no-effect level could not be established with respect to effects on blood clotting and liver histology, and there was evidence from human studies that excessive intakes of alpha-tocopherol could cause haemorrhage. Other adverse effects noted in clinical studies at doses of > 720 mg alpha-tocopherol/day included weakness, fatigue, creatinuria and effects on steroid hormone metabolism.

Clinical studies indicate that, generally, intakes of below about 720 mg/day are without adverse effects in man, but one investigation in elderly patients showed an increase in serum cholesterol at doses of 300 mg alpha-tocopherol daily. Incidences

of allergic reactions seem to be very rare. alpha-Tocopherol may be an essential nutrient. The U.S. National Academy of Sciences/National Research Council has recommended a dietary allowance of 0.15 mg/kg b.w./day. However, excessive intakes of alpha-tocopherol produce adverse clinical and biochemical effects, and self-medication with large doses of vitamin E preparations could present a hazard. The previously-allocated ADI was amended to include a lower value, which reflects the fact that alpha-tocopherol may be an essential nutrient. The upper value, which represents the maximum value for the AID, is based on clinical experience in man. IPCS Inchem: http://www.inchem.org/documents/jecfa/jecmono/v21je05.htm

#### for DL-form

For copper sulfate

### COPPER SULFATE

Copper sulfate is corrosive. Side effects are diverse and multi-systemic, and include severe gastrointestinal symptoms and signs, metallic taste in the mouth, burning pain in the chest, headache, sweating, shock and damage to brain, liver and kidneys. It has been reported as a cause of human suicide. On exposure, it can cause dose dependent damage to the skin and eye, also, eczema and allergic reactions. Long term effects can lead to anaemia and degenerative changes and are more likely in individuals with Wilson's disease, a condition which causes excessive absorption and storage of copper. It has adverse effects on reproduction and fertility as well as cancer and embryo toxic effects. Although it is excreted in the faeces, there is residual accumulation the liver, brain, heart, kidney and muscles.

# CALCIUM CARBONATE & BETAINE HYDROCHLORIDE & MANGANOUS OXIDE & COPPER SULFATE

Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

## CALCIUM CARBONATE & ZINC OXIDE

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	<b>~</b>	Carcinogenicity	<b>~</b>
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	<b>✓</b>	STOT - Single Exposure	<b>✓</b>
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×

Legend:

- ★ Data either not available or does not fill the criteria for classification
- ✓ Data available to make classification

#### **SECTION 12 Ecological information**

#### **Toxicity**

	Endpoint	Test Duration (hr)	Species	Value	Source
Keymix Boar & Sow	Not Available	Not Available	Not Available	Not Available	Not Available
	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	6h	Fish	4-320mg/l	4
calcium carbonate	EC50	72h	Algae or other aquation	c plants >14mg/l	2
	LC50	96h	Fish	>165200mg/L	4
	Endpoint	Test Duration (hr)	Species	Value	Source
ferrous sulfate monohydrate	LC50	96h	Fish	36.36-60.6mg/L	4
	EC50	48h	Crustacea	140.39-186.85mg/L	4
	EC50(ECx)	48h	Crustacea	140.39-186.85mg/L	4

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	Endpoint	Test Duration (hr)		pecies	Val		Source
	EC50	72h	Al	gae or other aquatic plants	0.0	36-0.049mg/l	4
	BCF	1344h	Fi	sh	19-	110	7
zinc oxide	LC50	96h	Fi	sh	0.9	27-2.589mg/l	4
	EC50	48h	С	rustacea	0.3	01-0.667mg/l	4
	NOEC(ECx)	72h	Al	gae or other aquatic plants	0.0	05mg/l	2
	EC50	96h	Al	gae or other aquatic plants	0.3	mg/l	2
	Endpoint	Test Duration (hr)		Species		Value	Source
	EC10(ECx)	72h		Algae or other aquatic plants		>=100mg/l	2
betaine hydrochloride	EC50	72h		Algae or other aquatic plants		>=100mg/l	2
	EC50	48h		Crustacea		<=4335mg/l	2
	Endpoint	Test Duration (hr)		Species		Value	Source
manganous oxide	EC50	48h		Crustacea		>4mg/l	2
	NOEC(ECx)	192h		Crustacea		1.3mg/l	2
	Endpoint	Test Duration (hr)		Species		Value	Source
D-alpha-tocopherol acetate	Not Available	Not Available		Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)	Sp	ecies	Valu	ıe	Source
	EC50(ECx)	120h	Alç	gae or other aquatic plants	<0.0	01mg/L	4
	EC50	72h	Alç	gae or other aquatic plants	0.01	6-0.031mg/l	4
copper sulfate	LC50	96h	Fis	sh	<=0.	.01mg/l	4
	EC50	48h	Cr	ustacea	0.00	7-0.013mg/L	4
	EC50	96h	Alç	gae or other aquatic plants	0.04	7mg/l	2
Legend:	3. EPIWIN Suit	IUCLID Toxicity Data 2. Europ te V3.12 (QSAR) - Aquatic Toxicit tic Hazard Assessment Data 6. N	y Data (Estir	nated) 4. US EPA, Ecotox databa	ase - Aqua	atic Toxicity Da	ata 5.

DO NOT discharge into sewer or waterways.

#### Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
betaine hydrochloride	LOW	LOW
copper sulfate	HIGH	HIGH

#### **Bioaccumulative potential**

Ingredient	Bioaccumulation
zinc oxide	LOW (BCF = 217)
betaine hydrochloride	LOW (LogKOW = -2.9275)
copper sulfate	LOW (LogKOW = -2.2002)

#### Mobility in soil

Ingredient	Mobility
betaine hydrochloride	HIGH (KOC = 1.557)
copper sulfate	LOW (KOC = 6.124)

#### **SECTION 13 Disposal considerations**

#### Waste treatment methods

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Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- ► Reuse
- Recycling
- Product / Packaging 

  Disposal (if all else fails)

disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.

#### **SECTION 14 Transport information**

#### **Labels Required**

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

#### Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
calcium carbonate	Not Available
ferrous sulfate monohydrate	Not Available
zinc oxide	Not Available
betaine hydrochloride	Not Available
manganous oxide	Not Available
D-alpha-tocopherol acetate	Not Available
copper sulfate	Not Available

#### Transport in bulk in accordance with the ICG Code

Product name	Ship Type
calcium carbonate	Not Available
ferrous sulfate monohydrate	Not Available
zinc oxide	Not Available
betaine hydrochloride	Not Available
manganous oxide	Not Available
D-alpha-tocopherol acetate	Not Available
copper sulfate	Not Available

#### **SECTION 15 Regulatory information**

#### Safety, health and environmental regulations / legislation specific for the substance or mixture

calcium carbonate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

ferrous sulfate monohydrate is found on the following regulatory lists

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Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 2

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)

#### zinc oxide is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australian Inventory of Industrial Chemicals (AIIC)

#### betaine hydrochloride is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

#### manganous oxide is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

#### D-alpha-tocopherol acetate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

#### copper sulfate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule  $\bf 6$ 

Australian Inventory of Industrial Chemicals (AIIC)

#### **National Inventory Status**

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	No (ferrous sulfate monohydrate)
Canada - NDSL	No (ferrous sulfate monohydrate; betaine hydrochloride; manganous oxide; D-alpha-tocopherol acetate; copper sulfate)
China - IECSC	No (betaine hydrochloride)
Europe - EINEC / ELINCS / NLP	No (ferrous sulfate monohydrate)
Japan - ENCS	No (ferrous sulfate monohydrate; betaine hydrochloride)
Korea - KECI	No (ferrous sulfate monohydrate; betaine hydrochloride)
New Zealand - NZIoC	Yes
Philippines - PICCS	No (ferrous sulfate monohydrate)
USA - TSCA	No (ferrous sulfate monohydrate)
Taiwan - TCSI	Yes
Mexico - INSQ	No (ferrous sulfate monohydrate; betaine hydrochloride)
Vietnam - NCI	Yes
Russia - FBEPH	No (ferrous sulfate monohydrate; betaine hydrochloride)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

#### **SECTION 16 Other information**

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Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### **Definitions and abbreviations**

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard
OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory

KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals

PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances